Appl. No. 10/809,496 Atty. Dkt.: 249-335 Amdt. dated Jan. 3, 2007 REPLACEMENT SHEET 1/2 FIG. 1 10 1_,a 20 CUTTING 10 FIG. 1 (B) 1b 20 TURNING FIG. 1 (C) 20 -10 PRESS-FORMING FIG. 1 (D)



